

Inhibitors of urokinase, their preparation and use

- 5 The invention relates to novel inhibitors of urokinase and to their preparation and use for the therapy, prophylaxis and diagnosis of a tumor, in particular for reducing the formation of tumor metastases.
- 10 The spreading and metastasis of solid tumors in surrounding tissue is made possible by the ability of the tumors to break down the extracellular matrix in the environment of the tumor cell or to penetrate the basal membrane. Aside from a variety of matrix
- 15 metalloproteinases and cathepsins, it is in particular the plasminogen activator urokinase (uPA) which is of central importance in this process (P. Mignatti and D.B. Rifkin, *Physiol. Rev.* 73, 161-195, 1993). Thus, uPA activates plasminogen; the plasmin which is formed
- 20 is able to break down the components of the extracellular matrix (fibrin, fibronectin, laminin and proteoglycans, inter alia) and also activate metalloproteases and prourokinase to form uPA (U. Reuning et al., *Int. J. Oncol.* 13, 893-906, 1998).
- 25 Both prourokinase and uPa bind to the uPA receptor (uPAR), which is a specific receptor which is located on the cell surface. This thereby augments and focuses the activity of uPA, and thus plasminogen activation,
- 30 in the direct environment of the tumor cell. The importance of this cell-associated plasminogen activator system for tumor growth and spreading has been demonstrated both in cell-biological studies and in animal models. Thus, inhibition of the enzymic
- 35 activity of uPA by the natural inhibitors PAI-1 and PAI-2 reduces the invasive potential of tumor cells (J.-F. Cajot et al., *Proc. Natl. Acad. Sci. USA* 87, 6939-6943, 1990; M. Baker et al., *Cancer Res.* 50, 4876-4684, 1990). In chick embryos, the formation of lung
- 40 metastases brought about by human carcinoma cells was

almost completely prevented by adding antibodies directed against uPA (L. Ossowski et al., Cell 35, 611-619, 1983).

5 The factors of the plasminogen activator system (uPA, uPAR, PAI-1 and PAI-2) have been intensively investigated in recent years in regard to their clinical relevance for the prognosis of patients possessing solid malignant tumors. In particular, the
10 content of uPA in the tissue of different tumors has proved to be a prognosis factor. Thus, patients having a high uPA level have a worse prognosis than patients with a low concentration of uPA in the tumor (M. Schmitt et al., Thromb. Haemost. 78, 285-296, 1997;
15 R.W. Stephens et al., Breast Cancer Res. Treat. 52, 99-111, 1998). An elevated concentration of uPAR in the tumor tissue also correlates with a poor prognosis (H. Pedersen et al., Cancer Res. 54, 4671-4675, 1994; C. Duggan et al., Int. J. Cancer 61, 597-600, 1995).

20 It can be assumed, from the findings regarding the prognostic value of the uPA content and uPAR content in tumor tissue, that synthetic uPA inhibitors will be able to suppress invasion by, and spread of, tumor
25 cells. However, the number of previously known uPA inhibitors is relatively small. The majority only possess low specificity and potency, as in the case with various benzamidine and β -naphthamidine derivatives (J. Stürzebecher and F. Markwardt,
30 Pharmazie 33, 599-602, 1978). While the amiloride described by Vassalli and Belin (FEBS Letters 214, 187-191, 1997) as being a uPA inhibitor is indeed a specific inhibitor of uPA, it is only a weak one ($K_i = 7 \mu\text{M}$).

35 4-Substituted benzothiophene-2-carboxamidines have been found to be more strongly active uPA inhibitors ($K_i = 0.16 \mu\text{M}$ in the case of compound B-623). Inhibitors of this type also inactivate uPA which is bound to uPAR

(M.J. Towle et al., Cancer Res. 53, 2553-2559, 1993). The benzothiophene derivatives are very specific; their inhibitory effect on plasmin and tissue-type plasminogen activator (tPA) is low. However, it is a
5 very elaborate matter to synthesize compounds of this type.

4-Aminomethylphenylguanidine derivatives, whose inhibitory effect on uPA ($K_i = 2.4 \mu\text{M}$ in the case of
10 the most active compound) is, however, comparatively slight, have a comparable specificity (S. Sperl et al., Proc. Natl. Acad. Sci. USA 97, 5113-5118, 2000).

By contrast, $N\alpha$ -triisopropylphenylsulfonyl-3-amidino-
15 phenylalanine derivatives achieve micromolar K_i values ($0.41 \mu\text{M}$ in the case of the most active compound) but are very nonspecific uPA inhibitors, inhibiting trypsin, thrombin and plasmin to the same degree or more powerfully (J. Stürzebecher et al., Bioorg. Med.
20 Letters 9, 3147-3152, 1999). WO 99/05096 and WO 01/81314 disclose very active uPA inhibitors in the form of improved β -naphthamidines. While IC_{50} values in the nanomolar region are reported, no data are provided on selectivity and biological activity.

25 Thus far only a few peptides derived from the substrate sequence have been reported to be uPA inhibitors. Kettner and Shaw (Methods in Enzymology, 80, 826-842, 1981) describe chloromethyl ketones which, while
30 inhibiting uPA irreversibly, are not suitable for in vivo use.

EP 18 32 71 discloses lysine derivatives which, while having a certain inhibitory effect on uPA, also inhibit
35 other comparable enzymes and can consequently only be used for medicinal purposes in a very specific or restricted manner. The same applies to the low molecular weight polypeptides (approx. 50 amino acids) which are described in WO 95/17885 as being uPA

inhibitors and which are derived from natural inhibitors. Their peptide character and their molecular size greatly restrict their use in vivo. WO 00/05245 recently disclosed peptidyl aldehydes which contain an arginal C-terminally and a D-serine in P3 and which inhibited uPA very effectively. Following acylation of the D-Ser hydroxyl, the key compound iBuOCO-D-Ser-Ala-Arg-H was observed to have a relative bioavailability of 87% after s.c. administration (S.Y. Tamura et al. Bioorg. Med. Chem. Lett. 10, 983-987, 2000). PCT/EP WO 01/96286 discloses inhibitors which are derived from acylated amidinobenzylamine and, in addition to a natural amino acid in P2, contain a D-serine, or a comparable unnatural amino acid, in P3. Compounds of this type inhibit urokinase ($K_i = 36$ nM in the case of the most active compound) very effectively. However, compounds of this type only possess pharmacokinetic properties which are inadequate for any use in vivo; they are only absorbed to a very limited extent following oral administration and, in experimental animals, are eliminated very rapidly from the circulation following i.v. administration (Künzel et al., Bioorg. Med. Chem. Lett. 12, 645-648 (2002)). WO 01/14349 describes further noncovalently binding urokinase inhibitors which, aside from the acylated amidinobenzylamines which were already described in WO 01/96286, possess, for example, acylated guanidinobenzylamine, 2-amidino-5-aminomethylthiophene and other arginine mimetics as the P1 residue.

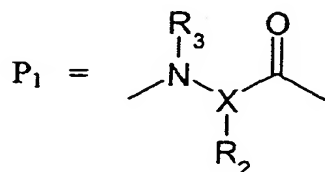
The invention is therefore based on the object of specifying an active compound which inhibits urokinase with a high degree of activity, which is also suitable for therapeutic applications and which, after having been administered i.v. or s.c., circulates in the body for as long as possible.

It has been found, surprisingly, that acylated amidinobenzylamine in accordance with the general formula I in patent claim 1

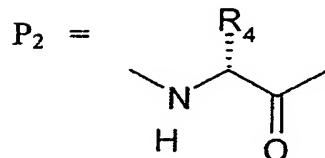


wherein

A is $P_2 - P_1$ in which



and



in particular compounds of 4-amidinobenzylamine in which X, R₂, R₃ and R₄ are natural and/or unnatural amino acids, both inhibit urokinase very effectively and are eliminated slowly from the circulation, in particular following i.v. or s.c. administration, when, in addition to the amidino function, other charged groups, preferably carboxyl, amino, amidino, hydroxyamidino, amidrazono or guanidino are introduced. The carboxyl groups can also be protected in the form of their esters, with ethyl esters being preferably used. Some of these esters are converted in vivo into the free acids.

That which has been said above applies, in the same way, to acylated guanidinobenzylamine.

The designation of the residues P_2 and P_1 in the structural segment A of the general formula I does not refer to the nomenclature, which is otherwise customarily employed, of the amino acid residues in peptide substrates of serine proteases and inhibitors derived therefrom, as was introduced by Schechter and Berger (Schechter and Berger, Biochem. Biophys. Res. Comm. 27, 157-162 (1967)). The following definitions apply in all sections of the invention, i.e. both in the description and in the claims:

The letter P in connection with a number from 1 to 3 in normal script, i.e. P_1 , P_2 or P_3 , is used for amino acid residues and their derivatives, corresponding to the nomenclature of Schechter and Berger. On the other hand, the letter P in connection with a subscript 1 or 2, i.e. P_1 or P_2 , stands for amino acid residues and their derivatives as constituents of the structure A in formula I of the present invention. In this connection, the substituted or unsubstituted natural or unnatural amino acid P_1 in structure A, which amino acid is present in the L configuration, corresponds to P_2 in accordance with Schechter and Berger, and the substituted or unsubstituted natural or unnatural amino acid P_2 in structure A, which amino acid is present in the D configuration, corresponds to P_3 in accordance with Schechter and Berger.

In formula I,
 R_1 is an H or $-(CH_2)_aCOOR_6$, in which $a = 0, 1, 2, 3, 4$ or 5, preferably in which $a = 0, 1$ or 2, where R_6 is a branched or unbranched alkyl radical preferably having from 1 to 6 C atoms, in particular from 1 to 3 C atoms, especially ethyl;

R_2 is an H, a branched or unbranched alkyl radical having from 1 to 8 C atoms, preferably having from 1 to 3 C atoms, or

$-(CH_2)_cCOOR_8$, in which $c = 1, 2, 3$ or 4 , where R_8 is H or a branched or unbranched alkyl radical preferably having from 1 to 6 C atoms, in particular from 1 to 3 C atoms, especially ethyl, or

5 $-(CH_2)_d-OR_9$, in which $d = 1, 2, 3$ or 4 , where R_9 is H, or

$-(CH_2)_e-OR_{10}$, $-(CH_2)_e-SR_{10}$, $-(CH_2)_e$ -guanidino, $-(CH_2)_e$ -imidazole or $-(CH_2)_eNHR_{10}$, in which $e = 1, 2, 3, 4$ or 5 , where R_{10} is H, a branched or unbranched alkyl radical
10 having 1-16, in particular 1-8, especially 1-3, C atoms, or a substituted or unsubstituted aryl, heteroaryl, aralkyl or heteroaralkyl radical, where the alkyl radical preferably possesses from 1 to 16, in particular from 1 to 8, especially from 1 to 3, C
15 atoms, and the aryl or heteroaryl radical preferably possesses from 4 to 14, in particular from 6 to 10, especially 6, C atoms, and preferably from 1 to 3 N as heteroatom, or

$-(CH_2)_kO-CO-OR_{16}$, in which $k = 1, 2, 3, 4, 5, 6, 7$ or 8 ,
20 where R_{16} is a branched or unbranched alkyl having 1-16, preferably 1-8, in particular 1-4, especially 1-2, C atoms, a substituted or unsubstituted aryl, heteroaryl, aralkyl or heteroaralkyl radical, or an adamantyl, a camphor or a cyclohexylmethyl radical, preferably
25 benzyl;

R_3 is an H or $-(CH_2)_bR_7$, in which $b = 1, 2, 3, 4, 5, 6, 7$ or 8 , preferably in which $b = 2$ or 3 , where R_7 is H, a branched or unbranched alkyl radical having from 1 to
30 10 C atoms, preferably having from 1 to 3 C atoms, or a charged radical, preferably a $-(CH_2)_jCOOR_{13}$, $-(CH_2)_jSO_2R_{13}$, or $-(CH_2)_jNH_2$, or $-(CH_2)_j$ -amidino, $-(CH_2)_j$ -hydroxyamidino or $-(CH_2)_j$ -guanidino group in which $j = 0, 1$ or 2 , where R_{13} is H or an alkyl radical preferably
35 having from 1 to 6 C atoms, in particular from 1 to 4, especially ethyl;

R_4 is a branched or unbranched alkyl radical having from 1 to 8, preferably from 1 to 3, C atoms,

5 $-(CH_2)_fOR_{11}$, $-(CH_2)_fSR_{11}$, or $-(CH_2)_fNHR_{11}$ in which $f = 1, 2, 3, 4, 5, 6, 7$ or 8 , where R_{11} is H or $-CO-OR_{17}$, where R_{17} is a branched or unbranched alkyl having 1-16, preferably 1-8, in particular 1-4, especially 1-2, C atoms, a substituted or unsubstituted aryl, heteroaryl, aralkyl or heteroaralkyl radical, or an adamantyl, a camphor or a cyclohexylmethyl radical, preferably benzyl;

10 R_5 is $-(CH_2)_g(CH_3)_h$, $-(CH_2)_i$ -aryl, in which $g + h = i = 0, 1, 2$ or 3 , $-SO_2R_{12}$, $-COR_{12}$ or $-COOR_{12}$, where R_{12} is a branched or unbranched alkyl having 1-16, preferably 1 to 8, in particular 1 to 4, especially 1 to 2, C atoms, a substituted or unsubstituted aryl, heteroaryl, 15 aralkyl or heteroaralkyl radical, or an adamantyl, a camphor or a cyclohexylmethyl radical, preferably benzyl, where R_5 can be modified with a charged or uncharged group, preferably a $-(CH_2)_jCOOR_{13}$, $-(CH_2)_jSO_2R_{13}$, $-(CH_2)_jNH_2$, $-(CH_2)_j$ -amidino, $-(CH_2)_j$ - 20 hydroxyamidino or $-(CH_2)_j$ -guanidino group in which $j = 0, 1$ or 2 , where R_{13} is H or an alkyl radical preferably having from 1 to 6 C atoms, in particular ethyl;

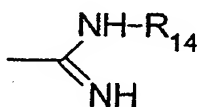
25 U is a phenyl or cyclohexyl radical or a heterophenyl or heterocyclohexyl radical preferably having at least one N, S or O as heteroatom, in particular pyridine, piperidine or pyrimidine;

V is $(CH_2)_n$ in which n is $0, 1, 2$ or 3 , preferably 0 ;

30 X is N or CH , preferably CH ;

Y is N or $(CH)_m$ in which $m = 0$ or 1 , preferably CH ;

Z occurs in the 3 or 4 position and is an aminomethyl, a guanidino or an amidino group



where R_{14} is H, OH, NH_2 , $-COR_{15}$ or $-COOR_{15}$, where R_{15} is a branched or unbranched alkyl radical having from 1 to 16, preferably from 1 to 8, in particular from 1 to 4, especially from 1 to 2, C atoms or a substituted or unsubstituted aryl or heteroaryl, aralkyl or heteroaralkyl radical, where the alkyl radical preferably possesses from 1 to 16, in particular from 1 to 8, especially from 1 to 4, and particularly preferably from 1 to 2, C atoms and the aryl or heteroaryl radical preferably possesses from 4 to 14, in particular from 6 to 10, especially 6, C atoms and, preferably, from 1 to 3 N as heteroatom;

where one or more charged radicals, preferably derived from $-COOH$, $-CH(COOH)_2$, $-SO_2H$ or NH_2 , or an amidino, hydroxyamidino, amidrazono or guanidino group, is/are present in the radicals R_1 , R_2 , R_3 or R_5 ;

preference is also given to a compound of the general formula I in the form of a prodrug or in the form of its salt.

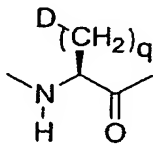
Within the meaning of the present invention, a prodrug is an acylated amidinobenzylamine or guanidinobenzylamine in accordance with the general formula I which is present as a pharmaceutically inactive derivative of the corresponding pharmaceutically active substance and, after having been administered orally, is biotransformed spontaneously or enzymically, with the pharmaceutically active substance being released.

Other particularly preferred inhibitors of the urokinase which are eliminated particularly slowly are 4-amidinobenzylamine derivatives in accordance with the general formula I in which an amino group-functionalized or carboxyl group-functionalized oligo- or polyalkylene glycol chain, in particular a poly- or oligoethylene glycol chain or poly- or oligopropylene

glycol chain, is additionally coupled directly to a functional group of R_2 , in particular by way of an $-NH$ or a $-CO$ group, with the formation of an amide bond at R_2 , with the oligo- or polyalkylene glycol chain
 5 possessing a functional group, in particular a substituted or unsubstituted amino group and/or carboxyl group, at least at both ends, or with the oligo- or polyalkylene glycol chain possessing a functional group, in particular a substituted or
 10 unsubstituted amino group and/or carboxyl group, at one end and being present, at the other end, as an alkyl ether having 1-4 C atoms, in particular as methyl ether, with R_2 preferably being $-(CH_2)_n-NH_2$ in which n is 1-5, preferably 4, or $-(CH_2)_n-COOH$ in which n is 1-5,
 15 preferably 1-3.

Two molecules of the general formula I can be coupled to an oligo- or polyalkylene glycol chain which possesses a functional group, in particular a
 20 substituted or unsubstituted amino group and/or carboxyl group, at least at both ends.

If the derivatives, according to the invention, of 4-amidinobenzylamine are coupled to an oligo- or
 25 polyalkylene glycol chain, Pl, in the structure A of the general formula I, preferably has the following general formula II:



(II),

30

where q is 0, 1, 2, 3, 4 or 5 and D is formula III

E - F - G -

(III)

35 where, when E is an H_2N , $HOOC-(CH_2)_n-CO-NH$, $HOOC$, $H_2N-(CH_2)_n-NH-CO$ or HS group, F is an oligo- or polyalkylene

glycol of the general formula $-(CH_2)_d-[O-CH_2-CH_2]_vO-$
 $(CH_2)_m-(NH-CO-CH_2-O-CH_2)_k-$ or $-(CH_2)_d-[O-CH(CH_3)-CH_2]_vO-$
 $(CH_2)_m-(NH-CO-CH_2-O-CH_2)_k-$, in which $d = 1, 2, 3$ or 4 , v
5 $=$ an integer from 1 to 1000, preferably from 2 to 250,
 $m = 0, 1, 2, 3$ or 4 , and $k = 0$ or 1 , or, when E is a
 CH_3-O group, F is an oligo- or polyalkylene glycol
chain of the general formula $-(CH_2)_d-[O-CH_2-CH_2]_vO-$
 $(CH_2)_m-(NH-CO-CH_2-O-CH_2)_k-$ or $-(CH_2)_d-[O-CH(CH_3)-CH_2]_vO-$
 $(CH_2)_m-(NH-CO-CH_2-O-CH_2)_k-$, in which $d = 1, 2, 3$ or 4 , v
10 $=$ an integer from 1 to 1000, preferably from 1 to 250,
 $m = 0, 1, 2, 3$ or 4 , and $k = 0$ or 1 ; and G is $-CO-NH-$
or $-NH-CO-$.

A particular advantage of oligo- and/or polyalkylene
15 glycol derivatives of the urokinase inhibitors
according to the invention lies in their extended half-
life in the circulation following systemic
administration.

20 Other particularly suitable compounds are compounds
according to the general formula I in which U is
preferably substituted, at 1, 2 or 3 positions, by a
halogen, in particular fluorine or chlorine, or a
methyl, ethyl, propyl, methoxy, ethoxy or propoxy
25 radical.

Other particularly suitable compounds are compounds
according to the general formula I in which a carboxyl
group is protected as an ester, preferably as an ethyl
30 ester.

Other particularly suitable compounds are compounds
according to the general formula I or II in which the
compound is present in the form of a prodrug in which
35 R_9 and/or R_{11} is/are, in this case, an alkylcarbonyl,
aralkylcarbonyl, alkyloxycarbonyl or aralkyloxycarbonyl
radical, with the linear or branched alkyl radical
preferably possessing from 1 to 6, in particular from 1

to 4, C atoms and the aryl radical preferably possessing from 5 to 8, in particular 6, C atoms.

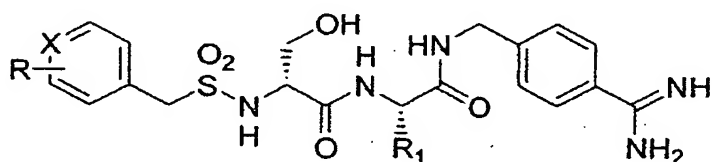
Other particularly preferred compounds are compounds according to the general formula I or II in which, in the amidinobenzylamide radical, the amidino group is in position 4 and P₂ is derived from the amino acid D-Ser and P₁ is derived from glycine, alanine, serine, aspartic acid or glutamic acid and R₅ is an unsubstituted or carboxyl group-provided aryl- or aralkylsulfonyl radical having from 1 to 16, preferably from 1 to 8, in particular from 1 to 4, especially from 1 to 2, C atoms in the alkyl radical and from 6 to 14, preferably from 6 to 10, in particular 6, C atoms in the aryl radical.

Other particularly suitable compounds are compounds of the general formula I or II in which, in the amidinobenzylamide radical, the amidino group is in position 4 and P₂ is the amino acid D-Ser and P₁ is a natural or artificial, unsubstituted or substituted basic amino acid in the L configuration, for example Lys, homoLys, Arg, norArg, homoArg, His, Orn, Orn(2-imidazolinyl), Dab, 4-[(2-amino)pyrimidinyl]butyric acid, Dap, Ala[3-(2-pyrrolidinyl)], Ala[3-pyrrolidinyl-(2-N-amidino)], Ala[3-(N-piperazine-4-N-amidino)], Ala(4-Pip), Ala[4-Pip(N-amidino)], homoAla(4-Pip), Ala[3-Pip(N-amidino)], homoAla(3-Pip), homoAla[4-Pip(N-amidino)], Ala-(3-guanidino), Phe(3-amidino), Phe(4-amidino), Phe(3-NH₂), Phe(4-NH₂), Phe(3-guanidino), Phe(4-guanidino), Phe[4-(2-imidazolinyl)], Phe[3-CH₂-(guanidino)], Phe[4-CH₂-(guanidino)], homoPhe(3-amidino), homoPhe(4-amidino), hPhe(3-NH₂), hPhe(4-NH₂), hPhe(3-guanidino), hPhe(4-guanidino), cis-Cha(4-NH₂), trans-Cha(4-NH₂), cis-homoCha(4-NH₂), trans-homoCha(4-NH₂), trans-Cha(4-CH₂NH₂) and trans-homoCha(4-CH₂NH₂), and where R₅ is a sulfonyl group-provided aryl- or aralkylsulfonyl radical having from 1 to 16, preferably from 1 to 8, in particular from 1 to 4, especially from

1 to 2, C atoms in the alkyl radical and from 6 to 14, preferably from 6 to 10, in particular 6, C atoms in the aryl radical, which is bonded to the amino group of the D-Ser, with P₁ very particularly preferably being
5 the amino acid lysine or arginine.

Other particularly suitable compounds are compounds according to the general formula I or II in which the substituent at the substituted aryl, heteroaryl,
10 aralkyl or heteroaralkyl radical is a halogen, preferably fluorine, chlorine or bromine, in particular fluorine or chlorine.

Other particularly suitable compounds are compounds
15 according to the general formula I or II in which a compound of the general formula I has the following structure:



20

in which R is COOH or COOMe in ortho, meta or para, or H, and X is CH and R₁ is H; or

R is 4-COOH or 3-COOH, with X being CH and R₁ being H, CH₃ or CH₂-OH; or

25 R is 4-CN, with X being CH and R₁ being CH₃; or

R is 4-(NH₂-CH₂), with X being CH and R₁ being H; or

R is H, with X being CH and R₁ being H, CH₂-OH, CH₂-O(Bzl), CH₂-NH₂, CH(OH)CH₃ or CH(OBzl)CH₃; or

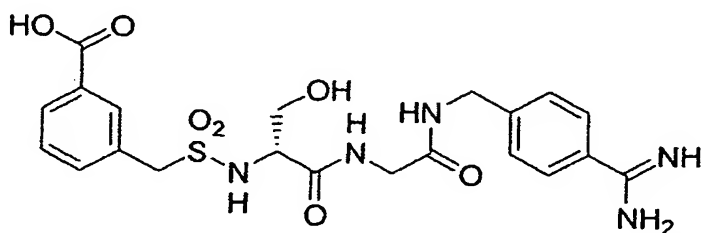
R is 4-COOMe, with X being CH and R₁ being CH₂-OH; or

30 R is 4-Cl, 4-Me, 4-F or 3,4-di-Cl, with X being CH and R₁ being H; or

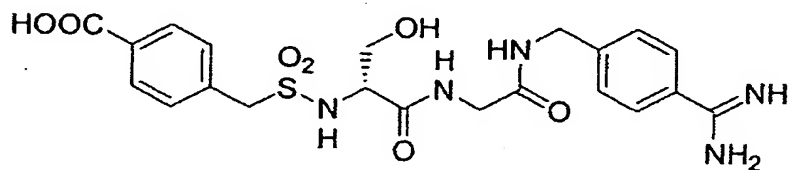
R is H, with X being N and R₁ being H.

Other particularly suitable compounds are compounds according to the general formula I or II where a compound of the general formula I possesses one of the following structures:

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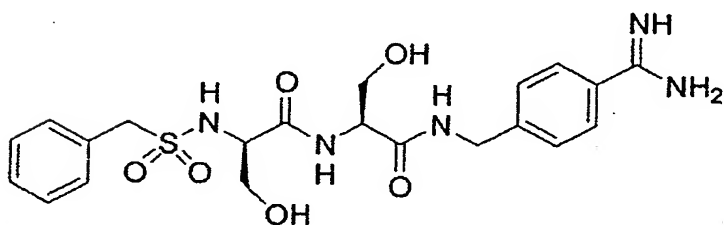


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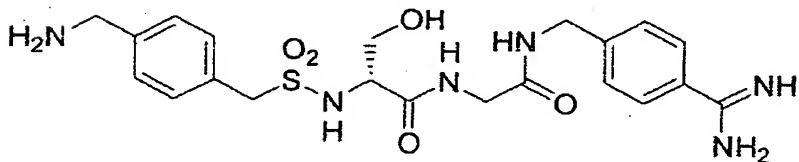
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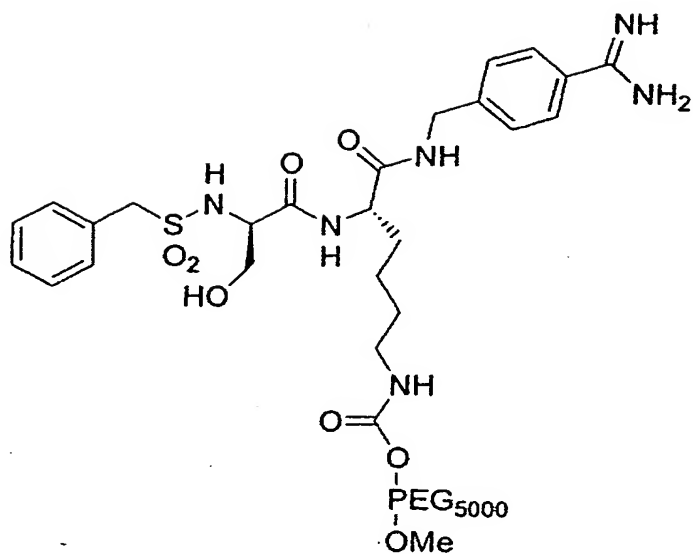


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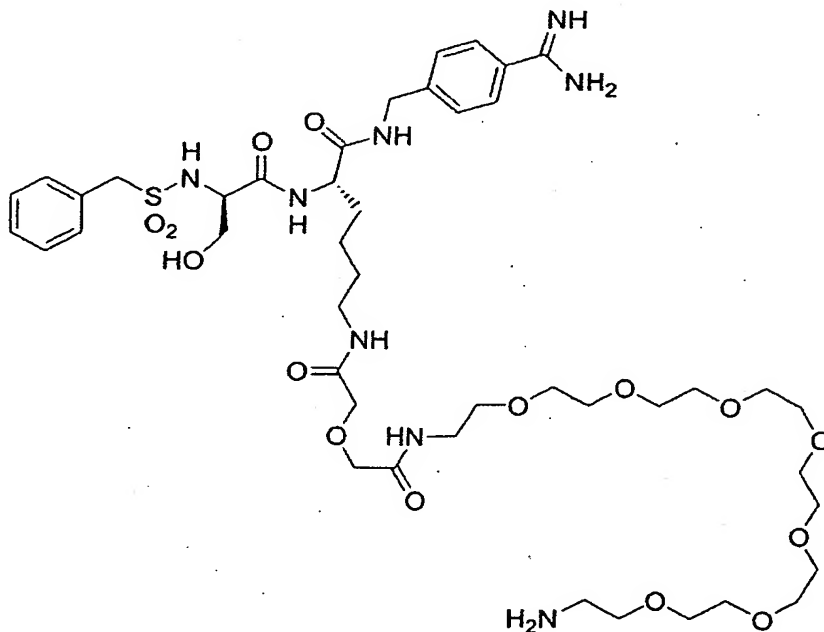
20 Other particularly suitable compounds are compounds according to the general formula I or II where a compound of the general formula I or II possesses one of the following structures:



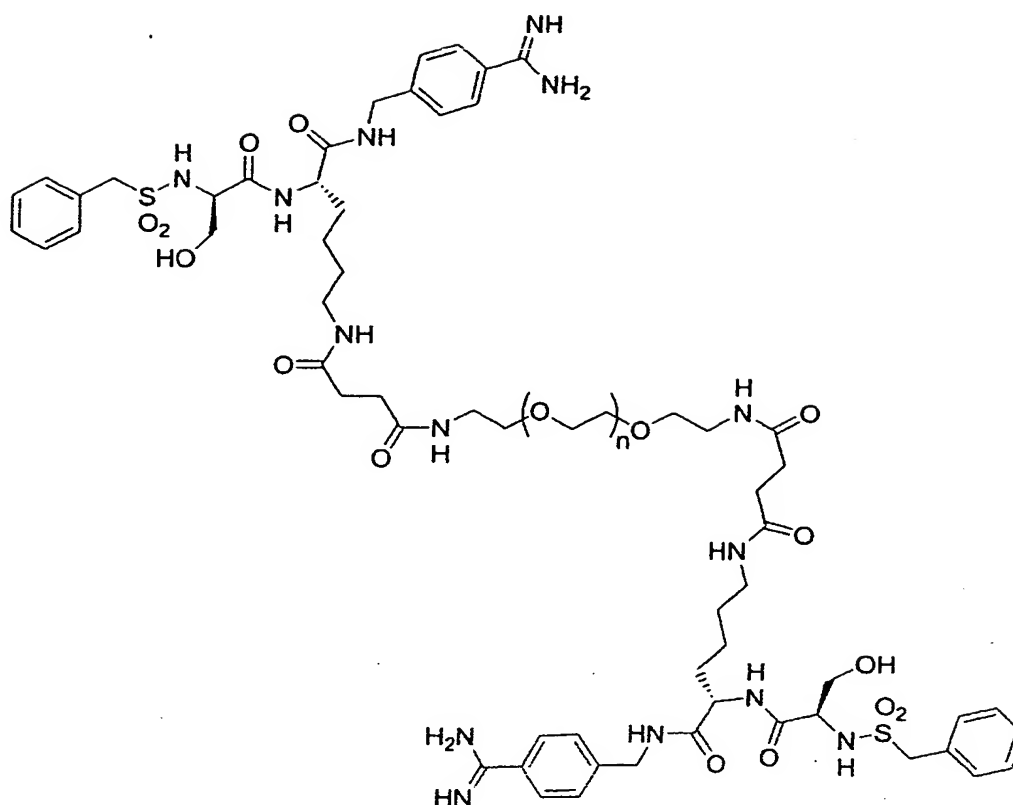
where PEG₅₀₀₀ is a polyethylene glycol chain having an
 5 average molecular weight of 5000 Da, with it likewise
 being possible to use polyethylene glycol chains having
 an average molecular weight of 100 - 20000 Da;

or

10



or



in which $n = 2$ to 250.

5

While inactivating urokinase more powerfully, the additionally charged 4-amidinobenzylamine derivatives are advantageously and surprisingly very slowly eliminated such that the compounds according to the invention constitute a novel group of highly active urokinase inhibitors.

Examples of these compounds are, in addition to those mentioned in the exemplary embodiments:

15 (3-pyridylmethyl) sulfonyl-dSer-Gly-4-amidinobenzylamide
(3-pyridylmethyl) sulfonyl-dSer-Ala-4-amidinobenzylamide
(3-pyridylmethyl) sulfonyl-dSer-Ser-4-amidinobenzylamide
(3-pyridylmethyl) sulfonyl-dSer-Pro-4-amidinobenzylamide

20 (4-pyridylmethyl) sulfonyl-dSer-Ala-4-amidinobenzylamide
(4-pyridylmethyl) sulfonyl-dSer-Ser-4-amidinobenzylamide
(4-pyridylmethyl) sulfonyl-dSer-Pro-4-amidinobenzylamide

(2-pyridylmethyl)sulfonyl-dSer-Gly-4-amidinobenzylamide
(2-pyridylmethyl)sulfonyl-dSer-Ala-4-amidinobenzylamide
(2-pyridylmethyl)sulfonyl-dSer-Ser-4-amidinobenzylamide
5 (2-pyridylmethyl)sulfonyl-dSer-Pro-4-amidinobenzylamide

((3-(trifluoromethyl)phenyl)methyl)sulfonyl-dSer-Gly-4-
amidinobenzylamide
((3-(trifluoromethyl)phenyl)methyl)sulfonyl-dSer-Ala-4-
10 amidinobenzylamide
((3-(trifluoromethyl)phenyl)methyl)sulfonyl-dSer-Ser-4-
amidinobenzylamide
((3-(trifluoromethyl)phenyl)methyl)sulfonyl-dSer-Pro-4-
amidinobenzylamide
15 ((4-(trifluoromethyl)phenyl)methyl)sulfonyl-dSer-Gly-4-
amidinobenzylamide
((4-(trifluoromethyl)phenyl)methyl)sulfonyl-dSer-Ala-4-
amidinobenzylamide
((4-(trifluoromethyl)phenyl)methyl)sulfonyl-dSer-Ser-4-
20 amidinobenzylamide
((4-(trifluoromethyl)phenyl)methyl)sulfonyl-dSer-Pro-4-
amidinobenzylamide

2-Cl-benzylsulfonyl-dSer-Gly-4-amidinobenzylamide
25 2-Cl-benzylsulfonyl-dSer-Ala-4-amidinobenzylamide
2-Cl-benzylsulfonyl-dSer-Pro-4-amidinobenzylamide
2-Cl-benzylsulfonyl-dSer-Ser-4-amidinobenzylamide

3-Cl-benzylsulfonyl-dSer-Gly-4-amidinobenzylamide
30 3-Cl-benzylsulfonyl-dSer-Ala-4-amidinobenzylamide
3-Cl-benzylsulfonyl-dSer-Pro-4-amidinobenzylamide
3-Cl-benzylsulfonyl-dSer-Ser-4-amidinobenzylamide

4-Cl-benzylsulfonyl-dSer-Ala-4-amidinobenzylamide
35 4-Cl-benzylsulfonyl-dSer-Pro-4-amidinobenzylamide
4-Cl-benzylsulfonyl-dSer-Ser-4-amidinobenzylamide

2-methylbenzylsulfonyl-dSer-Gly-4-amidinobenzylamide
2-methylbenzylsulfonyl-dSer-Ala-4-amidinobenzylamide

2-methylbenzylsulfonyl-dSer-Pro-4-amidinobenzylamide

2-methylbenzylsulfonyl-dSer-Ser-4-amidinobenzylamide

3-methylbenzylsulfonyl-dSer-Gly-4-amidinobenzylamide

5 3-methylbenzylsulfonyl-dSer-Ala-4-amidinobenzylamide

3-methylbenzylsulfonyl-dSer-Pro-4-amidinobenzylamide

3-methylbenzylsulfonyl-dSer-Ser-4-amidinobenzylamide

4-methylbenzylsulfonyl-dSer-Ala-4-amidinobenzylamide

10 4-methylbenzylsulfonyl-dSer-Pro-4-amidinobenzylamide

4-methylbenzylsulfonyl-dSer-Ser-4-amidinobenzylamide

Acylated 4-amidinobenzylamine which possesses, as P₁
(P₂) amino acid, a natural or artificial, unsubstituted
15 or substituted basic amino acid in the L configuration,
particularly preferably arginine or lysine, forms, when
D-serine is bonded as the P₂ (P₃) residue, and when the
compound possesses an N-terminal protecting group R₅
composed of an aryl- or aralkyl-sulfonyl radical, is a
20 particularly preferred inhibitor of urokinase which
possesses high affinity and which is likewise
particularly slowly eliminated.

While powerfully inactivating urokinase, the
25 additionally charged 4-amidinobenzylamine derivatives
are advantageously and surprisingly very slowly
eliminated, such that the compounds according to the
invention constitute a novel group of highly active
urokinase inhibitors.

30

Examples of these compounds, in addition to those
already mentioned, are:

benzylsulfonyl-dSer-homoLys-4-amidinobenzylamide

35 benzylsulfonyl-dSer-norArg-4-amidinobenzylamide

benzylsulfonyl-dSer-homoArg-4-amidinobenzylamide

benzylsulfonyl-dSer-Orn-4-amidinobenzylamide

benzylsulfonyl-dSer-Orn(2-imidazoliny1)-4-

amidinobenzylamide

- benzylsulfonyl-dSer-His-4-amidinobenzylamide
benzylsulfonyl-dSer-Dab-4-amidinobenzylamide
N-(4-amidinobenzyl)benzylsulfonyl-dSer-4-[(2-amino)pyrimidinyl]butyramide
- 5 benzylsulfonyl-dSer-Dap-4-amidinobenzylamide
benzylsulfonyl-dSer-Ala[3-(2-pyrrolidinyl)]-4-amidinobenzylamide
benzylsulfonyl-dSer-Ala[3-pyrrolidinyl-(2-N-amidino)]-4-amidinobenzylamide
- 10 benzylsulfonyl-dSer-Ala[3-(N-piperazine-4-N-amidino)]-4-amidinobenzylamide
benzylsulfonyl-dSer-Ala(4-Pip)-4-amidinobenzylamide
benzylsulfonyl-dSer-Ala[4-Pip(N-amidino)]-4-amidinobenzylamide
- 15 benzylsulfonyl-dSer-homoAla(4-Pip)-4-amidinobenzylamide
benzylsulfonyl-dSer-Ala[3-Pip(N-amidino)]-4-amidinobenzylamide
benzylsulfonyl-dSer-homoAla(3-Pip)-4-amidinobenzylamide
benzylsulfonyl-dSer-homoAla[4-Pip(N-amidino)]-4-amidinobenzylamide
- 20 benzylsulfonyl-dSer-Ala-(3-guanidino)-4-amidinobenzylamide
benzylsulfonyl-dSer-Phe(3-amidino)-4-amidinobenzylamide
benzylsulfonyl-dSer-Phe(4-amidino)-4-amidinobenzylamide
- 25 benzylsulfonyl-dSer-Phe(3-NH₂)-4-amidinobenzylamide
benzylsulfonyl-dSer-Phe(4-NH₂)-4-amidinobenzylamide
benzylsulfonyl-dSer-Phe(3-guanidino)-4-amidinobenzylamide
benzylsulfonyl-dSer-Phe(4-guanidino)-4-amidinobenzylamide
- 30 benzylsulfonyl-dSer-Phe[4-(2-imidazoliny)]-4-amidinobenzylamide
benzylsulfonyl-dSer-Phe[3-CH₂-(guanidino)]-4-amidinobenzylamide
- 35 benzylsulfonyl-dSer-Phe[4-CH₂-(guanidino)]-4-amidinobenzylamide
benzylsulfonyl-dSer-homoPhe(3-amidino)-4-amidinobenzylamide

- benzylsulfonyl-dSer-homoPhe(4-amidino)-4-amidinobenzylamide
benzylsulfonyl-dSer-hPhe(3-NH₂)-4-amidinobenzylamide
benzylsulfonyl-dSer-hPhe(4-NH₂)-4-amidinobenzylamide
5 benzylsulfonyl-dSer-hPhe(3-guanidino)-4-amidinobenzylamide
benzylsulfonyl-dSer-hPhe(4-guanidino)-4-amidinobenzylamide
- 10 benzylsulfonyl-dSer-cis-Cha(4-NH₂)-4-amidinobenzylamide
benzylsulfonyl-dSer-trans-Cha(4-NH₂)-4-amidinobenzylamide
benzylsulfonyl-dSer-cis-homoCha(4-NH₂)-4-amidinobenzylamide
15 benzylsulfonyl-dSer-trans-homoCha(4-NH₂)-4-amidinobenzylamide
benzylsulfonyl-dSer-trans-Cha(4-CH₂NH₂)-4-amidinobenzylamide
benzylsulfonyl-dSer-trans-homoCha(4-CH₂NH₂)-4-amidinobenzylamide
20

The compounds are as a rule present as salts, preferably with mineral acids, preferably as hydrochlorides, or preferably as salts with suitable
25 organic acids. Sulfates are also preferred salts of mineral acids. Examples of suitable organic acids are acetic acid, formic acid, methylsulfonic acid, succinic acid, malic acid or trifluoroacetic acid, with acetates being preferred salts of organic acids.

30

The compounds of the general formula I can in principle be prepared in a known manner, as described below, for example as follows:

- 35 Methods known to the skilled person (Judkins et al., Synth. Commun. 26, 4351 (1996)) are used to obtain Boc-protecting 4-acetyloxamidinobenzylamine from the commercially available 4-cyanobenzylamine (Showa Denka, Japan). After the Boc protecting group has been

eliminated, standard coupling methods are used to couple on the other amino acids and the protecting group R₅, employing Boc as the N-terminal protecting group. The P₂ (P₃) amino acid can also be coupled
5 directly as an N-aryl- or N-alkyl-sulfonyl-protected amino acid. The peptide analogs are constructed sequentially, beginning with the acetyloxamidino-benzylamine. Most of the intermediates crystallize well and can consequently be purified readily. At the last
10 step, the inhibitors are preferably finally purified by means of preparative, reversed-phase HPLC.

The present invention also relates to a process for preparing a compound of the general formula I or II,
15 which comprises sequentially coupling the appropriate amino acids to a 4-acetyloxamidinobenzylamine, with either the N-terminal amino acid already carrying the R₅ radical or this radical subsequently being bonded to the amino acid.

20 The invention also relates to a pharmaceutical which comprises an inhibitor according to the invention as well as additional pharmaceutically suitable auxiliary substances and/or additives. Suitable auxiliary
25 substances and/or additives, which are used, for example, for stabilizing and/or preserving the pharmaceutical, are well known to the skilled person (e.g. Sucker H. et al., (1991) Pharmazeutische Technologie [Pharmaceutical Technology], 2nd edition,
30 Georg Thieme Verlag, Stuttgart). They include, for example, physiological sodium chloride solutions, Ringer dextrose, Ringer lactate, demineralized water, stabilizers, antioxidants, sequestering agents, antimicrobial compounds, proteinase inhibitors and/or
35 inert gases.

The pharmaceutical could be used, for example, in a parenteral use form, in particular in an intraarterial, intravenous, intramuscular or subcutaneous form, in an

enteral use form, in particular for oral or rectal use, or in a topical use form, in particular as a skin-treatment agent. Intravenous or subcutaneous uses are preferred.

5

In one embodiment of the invention, the pharmaceutical is, for example, employed in the form of a tablet, of a sugar-coated tablet, of a capsule, of a pellet, of a suppository, of a solution, in particular of an injection solution or infusion solution, of eye drops, nose drops and ear drops, of a juice, of a capsule, of an emulsion or suspension, of a globule, of a stylus, of an aerosol, of a powder, of a paste, of a cream or of an ointment.

15

The urokinase inhibitors according to the invention, or the abovementioned pharmaceuticals, are preferably used for the diagnosis, therapy or prophylaxis of a tumor, in particular for reducing the formation of tumor metastases, preferably in oral, subcutaneous, intravenous or transdermal form.

25

The invention will be clarified below, without restricting it, using 14 exemplary embodiments:

Methods

30

Analytical HPLC: Shimadzu LC-10A system, column: Vydac C₁₈, 5 µm (250 × 4 mm) solvent A: 0.1% TFA in water, B: 0.1% TFA in ACN, gradient: from 10% B to 60% B in 50 min, 1 ml/min flow rate, detection at 220 or 215 nm.

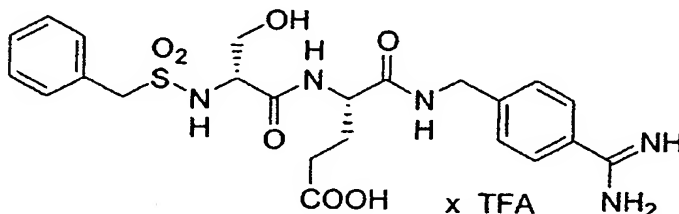
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Preparative HPLC: Shimadzu LC-8A system, column: Knauer C₁₈, 5 µm (250 × 32 mm) solvent A: 0.1% TFA in water, B: 0.1% TFA in ACN, gradient: from 10% B to 55% B in 120 min, 10 ml/min flow rate, detection at 220 nm.

Mass spectroscopy: the mass spectra were measured on a Kratos Compact Probe (Manchester, England) using a time-of-flight measurement detector and

α -cyanohydroxycinnamic acid as the matrix, or else on a Finnigan ESI-MS LCQ (Bremen, Germany).

Example 1: Synthesizing benzylsulfonyl-D-Ser-Glu-4-amidinobenzylamide x TFA



1a) Boc-4-cyanobenzylamide

20 g (0.151 mol) of 4-cyanobenzylamine were dissolved in 300 ml of H₂O, 150 ml of dioxane and 150 ml of 1 N NaOH. While cooling with ice, 37.5 ml of di-tert-butyl dicarbonate were added dropwise and the mixture was stirred at 0°C for one hour and then at room temperature for a further 24 hrs. The dioxane was removed i.v. and the product was taken up in ethyl acetate and a 5% solution of KHSO₄. The ethyl acetate phase was washed 3 times with a 5% solution of KHSO₄ and 3 times with a saturated solution of NaCl, dried over Na₂SO₄ and evaporated i.v. (white crystals). HPLC: acetonitrile/H₂O, elution at 44.1% acetonitrile; yield: 30.48 g (0.131 mol), 87%.

1b) Boc-4-acetyloxamidinobenzylamide

In accordance with Judkins et al. (Synthetic Comm. 26, 4351-4367, 1996), 30.48 g (0.131 mol) of Boc-4-cyanobenzylamide, 13.65 g (0.197 mol) of hydroxylamine x HCl and 34 ml (0.197 mol) of DIEA were dissolved in 300 ml of abs. ethanol. The mixture was boiled under reflux for 2 hrs and stirred overnight at room temperature. After that, the mixture was evaporated i.v. and the residue was dissolved in approx. 200 ml of acetic acid; 18.67 ml (0.197 mol) of acetic anhydride were then

added to this solution. After 1 hr, the mixture was evaporated once again and the residue was dissolved in ethyl acetate; this solution was then washed, at 0°C, in each case 3 times with a 5% solution of KHSO₄ and a saturated solution of NaCl. After drying over Na₂SO₄ and concentrating i.v., a white powder accrued. HPLC: acetonitrile/H₂O, elution at 32.0% acetonitrile; yield: 31.3 g (0.102 mol) 78%.

10 1c) 4-Acetyloxamidinobenzylamine × HCl

5 mmol of Boc-4-acetyloxamidinobenzylamide are dissolved in 20 ml of 1 N HCl in glacial acetic acid and the mixture is left to stand at room temperature for 45 min. It is then extensively evaporated i.v., after which the product is precipitated with dry diethyl ether, filtered off on a sinter filter, washed once again with fresh ether and dried i.v. Because of the quantitative reaction, the product was used for the next step of the synthesis without any further purification.

1d) Boc-Glu(OBzl)-4-acetyloxamidinobenzylamide

25 Boc-Glu(OBzl)-OH (Orpegen, Heidelberg) was coupled to 4-acetyloxamidinobenzylamine × HCl in accordance with Frérot et al. (Tetrahedron 47, 259 ff., 1991). For this, 2.27 g (9.3 mmol) of 4-acetyloxamidinobenzylamine × HCl and 3.138 g (9.3 mmol) of Boc-Glu(OBzl)-OH were dissolved in approx. 25 ml of DMF. 4.84 g (9.3 mmol) of PyBOP and 3.878 ml (27.9 mmol) of TEA were added at 0°C and the pH was adjusted to 9 using TEA. After the mixture had been stirred at room temperature for 1 hr, it was evaporated i.v. and the residue was taken up in ethyl acetate; this solution was then washed in each case 3 times with an acid solution, an alkaline solution and a neutral solution and then dried with Na₂SO₄ and evaporated i.v. Yield: 4.1 g (7.8 mmol) 84%.

1e) H-Glu(OBzl)-4-acetyloxamidinobenzylamide × HCl

4.1 g of Boc-Glu(Bzl)-4-acetyloxamidinobenzylamide were
5 dissolved in 100 ml of 1 N HCl in glacial acetic acid
and the solution was left to stand at room temperature
for 45 min. It was then extensively evaporated i.v. and
the residue was precipitated with dry diethyl ether;
after that, the product was filtered off on a sinter
10 filter and washed once again with fresh ether. After
the product had been dried i.v., it was used without
further purification for the synthesis in accordance
with item 1g).

15 1f) Benzylsulfonyl-D-Ser(Bzl)-OH

229 mg (1.173 mmol) of H-D-Ser(Bzl)-OH and 408 µl
(2.345 mmol) of DIEA were dissolved in 50 ml of 50%
acetonitrile. 335 mg (1.76 mmol) of benzylsulfonyl
20 chloride were then added and the mixture was stirred at
room temperature for 12 hrs. It was evaporated i.v. and
the residue was taken up in ethyl acetate; this
solution was then washed in each case 3 times with an
acid solution and a neutral solution. After drying over
25 sodium sulfate, it was evaporated i.v. Yield: 289 mg
(0.827 mmol) 71%.

1g) Benzylsulfonyl-D-Ser(Bzl)-Glu(OBzl)-4-acetylox-
amidinobenzylamide

30

151 mg (0.433 mmol) of benzylsulfonyl-D-Ser(Bzl)-OH and
194 mg (0.433 mmol) of H-Glu(OBzl)-4-
acetyloxamidinobenzylamide × HCl were dissolved in 5 ml
of abs. DMF. While cooling with ice, 225 mg
35 (0.433 mmol) of PyBOP and 230 µl (1.32 mmol) of DIEA
were added. After 2 hrs, the mixture was evaporated
i.v. and the residue was taken up in ethyl acetate;
this solution was in each case washed 3 times with an
acid solution, an alkaline solution and a neutral

solution. After drying over sodium sulfate, it was evaporated i.v. and the residue was hydrogenated, without any further working-up, in accordance with item 1.8. Yield: 270 mg (0.364 mmol) 84%.

5

1h) Benzylsulfonyl-D-Ser-Glu-4-amidinobenzylamide x TFA

270 mg (0.364 mmol) of Bzls-D-Ser(Bzl)-Glu(OBzl)-4-acetyloxamidinobenzylamide were dissolved in 30 ml of 90% acetic acid. After that, 20 mg of 10% palladium on active charcoal were added and argon. The argon was replaced with a hydrogen atmosphere and the mixture was hydrogenated for 24 hrs while being stirred vigorously. The catalyst was filtered off and the filtrate was evaporated i.v.; the product was then purified by means of preparative reversed-phase HPLC (acetonitrile/H₂O, 0.1% trifluoroacetic acid, elution at 22.6% acetonitrile).

20 **Example 2: Inhibiting urokinase with selected 4-amidinobenzylamide compounds**

Table 1

R ₅	Configuration R ₄	R ₄	R ₃	X-R ₂	Y-R ₁	K _i , μM
Bzl-SO ₂	D	CH ₂ -OH	H	CH ₂	CH ₂	0.036
Bzl-SO ₂	D	CH ₂ -OH	H	CH-CH ₃	CH ₂	0.0077
Bzl-SO ₂	D	CH ₂ -OH	H	CH-CH ₂ -COOH	CH ₂	0.86
Bzl-SO ₂	D	CH ₂ -OH	H	CH-(CH ₂) ₂ -COOH	CH ₂	0.16

25

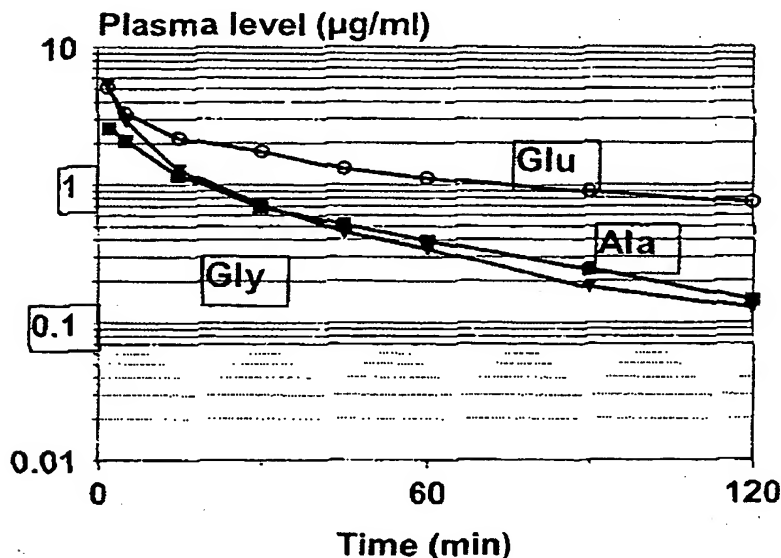
Determining the inhibitory effect

In order to determine the inhibitory effect, 200 μl of Tris buffer (0.05 M, 0.154 M NaCl, 5% ethanol, pH 8.0; contains the inhibitor), 25 μl of substrate (Bzl-βAla-Gly-Arg-pNA in H₂O) and 50 μl of sc urokinase were incubated at 25°C. After 3 min, the reaction was

30

terminated by adding 25 μ l of acetic acid (50%) and the absorption at 405 nm was determined using a Microplate Reader (Dynatech MR 5000). The K_i values were determined by linear regression in accordance with
5 Dixon (Biochem. J. 55, 170-171, 1953) using a computer program. The K_i values are the means of at least three determinations.

10 **Example 3: Elimination of benzylsulfonyl-D-Ser-Gly-4-amidinobenzylamide derivatives containing Ala or Glu in the P2 position following their i.v. administration, at the rate of 1 mg/kg of body weight, to rats**



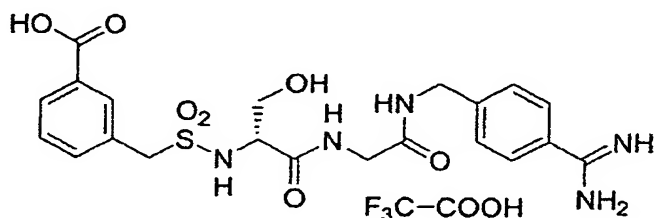
Animal experiments

20 Female Wistar rats (240-300 g body weight) were anesthetized (ethylurethane, 2.5 g/ml in NaCl, 0.5 ml/100 g rat), after which the A. carotis located in the neck was exposed. A catheter inserted into this vessel enabled blood to be removed at specified times. The
25 volume administered was 0.5 ml, while 0.9% NaCl was used as the administration solution. 500 μ l blood samples (treated in a ratio of 19 + 1 with 1.04 M

sodium citrate) were withdrawn at the following times:
2, 5, 15, 30, 45, 60, 90, 120, 150, 180, 210, 240 and
270 min. The resultant loss of blood was offset,
immediately after removal of the sample, with 500 µl of
5 0.9% NaCl solution. Citrate plasma was obtained by
centrifuging the blood at 1200xg for 10 min. The
concentrations of the active compounds in the plasma
were determined by means of HPLC.

10

**Example 4: 3-(HOOC)Benzylsulfonyl-dSer-Gly-4-
amidinobenzylamide x TFA**



15

4a) 3-(COOMe)-Benzylsulfonic acid, sodium salt

5 g (21.1 mmol) of methyl 3-bromomethylbenzoate
(Lancaster) were suspended in 35 ml of water and, after
2.94 g (23.3 mmol) of Na₂SO₃ had been added, the whole
20 was boiled under reflux for 8 h. The mixture was
filtered in the hot and the water was evaporated off in
vacuo until crystallization began. The mixture was
stored overnight in a refrigerator and, after that, the
25 crystals were filtered off with suction and
recrystallized once again from water. The crystals were
filtered off with suction and dried in vacuo.

Yield: 3.9 g (15.46 mmol) HPLC: 22.3% B

30

4b) 3-(COOMe)-Benzylsulfonyl chloride

2.5 g (9.91 mmol) of 3-(COOMe)-benzylsulfonic acid,
sodium salt, were moistened with approx. 10 ml of
35 phosphoryl chloride, after which 2.27 g (10.9 mmol) of

PCl₅ were added and the whole was stirred in an icebath for 15 minutes. After that, the mixture was heated at 80°C for 4 h. It was then poured onto ice and the whole was stirred vigorously for 30 min, after which the product separated out on the ice in the form of white crystals. After the ice had partially thawed, the mixture was filtered through a sintered filter and the product/ice mixture which remained was washed several times with water. The crystals which remained were dried in vacuo.

Yield: 1.6 g (6.43 mmol) 65% (white crystals)

4c) 3-(COOMe)-Benzylsulfonyl-dSer(tBu)-OH

0.75 g (4.65 mmol) of H-dSer(tBu)-OH (Bachem) was suspended in 60 ml of dry DCM, after which 1.23 ml (9.765 mmol) of trimethylsilyl chloride and 1.76 ml (9.765 ml) of DIEA were added. The mixture was boiled under reflux for 1.0 h and, after that, cooled in an icebath. 1.27 g (5.12 mmol) of 3-(COOMe)-benzylsulfonyl chloride and 1.04 ml (6 mmol) of DIEA were then added, in several portions, within the space of 30 min. The mixture was stirred for a further 15 min while cooling with ice and, after that, stirred at room temperature for 3 h. The solvent was removed in vacuo and the residue was dissolved in water (brought to pH 8.5-9 with 1 N NaOH) and extracted 2 x with ether. The aqueous phase was acidified with a 5% solution of KHSO₄ and extracted 3 x with ethyl acetate. The combined ethyl acetate phase was washed in each case 3 x with a 5% solution of KHSO₄ and a saturated solution of NaCl and then dried with Na₂SO₄. After that, the solvent was removed in vacuo.

Yield: 1.3 g (3.48 mmol of solid), HPLC: 51% B

4d) H-Gly-4-acetyloxamidinobenzylamide x HCl

30 ml of 1 N HCl in glacial acetic acid were added to 2 g (5.49 mmol) of Boc-Gly-4-acetyloxamidinobenzylamide (prepared as described in WO 01/96286 A2). The mixture was shaken occasionally. After 45 min, the solvent was evaporated off to some degree and the product was precipitated by adding diethyl ether; after that, it was filtered off with suction on a frit, washed with ether and dried in vacuo.

10

Yield: 1.55 g (5.15 mmol), white solid

15 4e) 3-(COOMe)-Benzylsulfonyl-dSer(tBu)-Gly-4-acetyloxamidinobenzylamide

1 g (2.68 mmol) of 3-(COOMe)-benzylsulfonyl-dSer(tBu)-OH and 0.84 g (2.8 mmol) of H-Gly-4-acetyloxamidinobenzylamide x HCl were dissolved, while stirring and cooling with ice, in 15 ml of DMF, after which 1.39 g (2.68 mmol) of PyBop and 1.26 ml (7.236 mmol) of DIEA were added. After 30 min, the icebath was removed and the mixture was stirred at room temperature for a further 4 h. The DMF was evaporated off in vacuo and the residue which remained was dissolved in ethyl acetate; this solution was then washed, in each case 3 x, with 5% KHSO₄, NaCl-saturated water, a saturated solution of NaHCO₃ and, once again, with NaCl-saturated water. The ethyl acetate phase was dried with Na₂SO₄, after which the solvent was removed in vacuo. The crude product was used for the next step of the synthesis without any further purification.

35 Yield: 1.35 g (2.18 mmol) of oil, HPLC: 47.89% B

4f) 3-(COOMe)-Benzylsulfonyl-dSer(tBu)-Gly-4-amidinobenzylamide x acetate

1 g (1.61 mmol) of 3-(COOMe)-benzylsulfonyl-dSer(tBu)-Gly-4-acetyloxamidinobenzylamide was dissolved in 64 ml of 90% acetic acid, after which 150 mg of catalyst (10% Pd on active charcoal) were added and the mixture was hydrogenated overnight with hydrogen. The catalyst was filtered off and the solvent was evaporated in vacuo. Toluene was added to the residue which remained and, after that, the solvent was once again removed in vacuo. This procedure was repeated once again. The residue which remained was used directly for the next reaction step.

Yield: 0.9 g (1.44 mmol) of solid, HPLC: 39.75% B

Approx. 50 mg of the crude product were purified by means of preparative reversed-phase HPLC, and lyophilized.

MS: calculated, 561.2 (monoisotopic), found, 562.9 [M+H]⁺

4g) 3-(COOH)-Benzylsulfonyl-dSer(tBu)-Gly-4-amidinobenzylamide × TFA

750 mg (1.2 mmol) of 3-(COOMe)-benzylsulfonyl-dSer(tBu)-Gly-4-amidinobenzylamide × acetate were dissolved in 20 ml of methanol and 10 ml of water and 4 ml of 1 N LiOH were added. The mixture was stirred overnight, being neutralized (pH 6-7) with 5% KHSO₄ after approx. 15 h; the solvent was then removed in vacuo. The crude product was purified by means of preparative reversed-phase HPLC, and lyophilized.

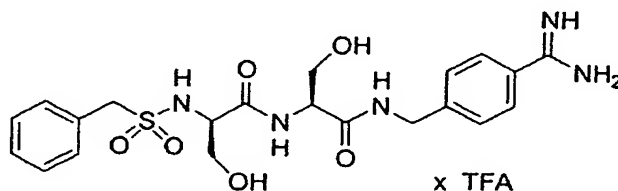
HPLC: 34.16% B (white solid)

4h) 3-(COOH)-Benzylsulfonyl-dSer-Gly-4-amidinobenzylamide

0.5 ml of water and 4.5 ml of trifluoroacetic acid were added to 100 mg (0.151 mmol) of 3-(COOH)-benzylsulfonyl-dSer(tBu)-Gly-4-amidinobenzylamide. The mixture was left at room temperature for 60 min and, after that, the solvent was evaporated in vacuo. The residue was dissolved in water and then lyophilized.

Yield: 91 mg (white solid) HPLC: 23.47% B

Example 5: Benzylsulfonyl-dSer-Ser-4-amidinobenzylamide x TFA



5a) Boc-Ser(Bzl)-4-Acetyloxamidinobenzylamide

4.847 g (16.41 mmol) of Boc-Ser(Bzl)-OH were dissolved in 50 ml of THF, after which 1.805 ml (16.41 mmol) of NMM and 2.133 ml of IBCC were added at -15°C. The mixture was stirred at -15°C for 10 min, after which 4 g (16.41 mmol) of 4-(acetyloxamidino)benzylamine x HCl (prepared as described in WO 01/96286 A2) and, once again, 1.805 ml (16.41 mmol) of NMM were added. The mixture was stirred for a further hour at -15°C and then overnight at room temperature. The solvent was removed in vacuo and the mixture was taken up in ethyl acetate; this solution was then washed, in each case 3 x, with 5% KHSO₄, NaCl-saturated water, a saturated solution of NaHCO₃ and, once again, with NaCl-saturated water, after which it was dried with Na₂SO₄. The solvent was removed in vacuo and the product was crystallized from ethyl acetate.

Yield: 5.8 g (11.98 mmol) of white crystals, HPLC: 50.78% B

5b) H-Ser(Bzl)-4-Acetyloxamidinobenzylamide × HCl

30 ml of 1 N HCl in glacial acetic acid were added to
5 2 g (4.12 mmol) of Boc-Ser(Bzl)-4-acetyloxamidino-
benzylamide. After 45 min of standing at room
temperature, the solvent was partly evaporated off and
the product was precipitated by adding diethyl ether;
it was then filtered off with suction and washed once
10 again with diethyl ether. The product was dried in
vacuo.

Yield: 1.6 g (3.8 mmol) of white solid, HPLC: 28.51% B

15 5c) Bzls-dSer(tBu)-Ser(Bzl)-4-Acetyloxamidinobenzyl-
amide

0.75 g (2.376 mmol) of Bzls-dSer(tBu)-OH and 1 g
(2.376 mmol) of H-Ser(Bzl)-4-acetyloxamidinobenzylamide
20 × HCl were dissolved in 20 ml of DMF, after which
1.236 g (2.376 mmol) of PyBop and 1.033 ml (5.94 mmol)
of DIEA were added at 0°C. The mixture was stirred at
0°C for 30 min and at room temperature for a further
4 h. The solvent was removed in vacuo and the residue
25 was taken up in ethyl acetate; this solution was then
washed, in each case 3 ×, with 5% KHSO₄, NaCl-saturated
water, a saturated solution of NaHCO₃ and, once again,
with NaCl-saturated water, and then dried with Na₂SO₄.
The solvent was removed in vacuo. There then remained
30 an oily crude product, which was used directly for the
next step of the synthesis.

Yield: 1.15 g (1.69 mmol) of oil, HPLC: 60.48% B

35 5d) Bzls-dSer(tBu)-Ser(Bzl)-4-Amidinobenzylamide ×
acetate

1 g (1.467 mmol) of Bzls-dSer(tBu)-Ser(Bzl)-4-acetylox-
amidinobenzylamide was dissolved in 50 ml of 90% acetic

acid, after which 150 mg of catalyst (10% Pd/C) were added. The mixture was hydrogenated with hydrogen for 6 h at room temperature and under standard pressure. The catalyst was then filtered off and the solvent was
5 evaporated off in vacuo; toluene was added to the residue. The solvent was removed in vacuo and the procedure was repeated a further 2 x. The residue which remained was dried in vacuo and used without any further purification for the next step in the
10 synthesis.

Yield: 0.9 g (1.316 mmol) of oil, HPLC: 49.91% B.

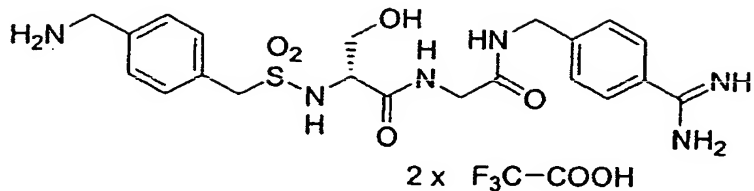
5e) Bzls-dSer-Ser-4-Amidinobenzylamide x TFA

15 5 ml of TFA were added, while cooling with ice, to 0.2 g of Bzls-dSer(tBu)-Ser(Bzl)-4-amidinobenzylamide x acetate crude product. After 10 min, 500 µl of trifluoromethanesulfonic acid were added. After a
20 further 5 min, the icebath was removed and the mixture was left to stand at room temperature for 20 min. The product was precipitated by adding diethyl ether and centrifuged off. Diethyl ether was added once again to the precipitate, with this mixture being shaken and
25 centrifuged once again. The precipitate was purified by means of preparative reversed-phase HPLC.

Yield: 75 mg, HPLC: 24.64% B

30 MS: calculated, 477.17 (monoisotopic), found, 478.6
[M+H]⁺

Example 6: 4-(Aminomethyl)benzylsulfonyl-dSer-Gly-4-amidinobenzylamide x 2 TFA



6a) 4-Cyanobenzylsulfonic acid, sodium salt

5 30 g (153 mmol) of 4-cyanobenzyl bromide (Aldrich) were
suspended in 150 ml of water and, after 21.2 g
(168.3 mmol) of Na₂SO₃ had been added, boiled under
reflux for 8 h. The mixture was filtered in the hot and
some of the water was evaporated off in vacuo. The
10 mixture was stored in a refrigerator overnight to allow
crystallization to occur; after that, the crystals were
filtered off with suction and recrystallized once again
from water. The crystals were filtered off with suction
and dried in vacuo.

15

Yield: 17.1 g (78 mmol), HPLC: 18.24% B

6b) 4-Cyanobenzylsulfonyl chloride

20 5 g (22.83 mmol) of 4-cyanobenzylsulfonic acid, sodium
salt, were moistened with approx. 20 ml of phosphoryl
chloride after which 5.2 g (25.11 mmol) of PCl₅ were
added and the mixture was stirred for 15 min while
being cooled with ice. The mixture was then heated at
25 80°C for 4 h. After that, the mixture was poured onto
ice and this fresh mixture was stirred vigorously for
30 min; the product then separated out on the ice as a
white solid. After the ice had partially thawed, the
mixture was filtered through a frit and the product/ice
30 mixture which remained was washed several times with
water. The crystals which remained were dried in vacuo
and used directly for the next step in the synthesis.

Yield: 3.4 g (15.76 mmol)

6c) 4-Cyanobenzylsulfonyl-dSer(tBu)-OH

1 g (6.2 mmol) of H-dSer(tBu)-OH (Bachem) was suspended in 50 ml of dry DCM, after which 1.65 ml (13 mmol) of trimethylsilyl chloride and 2.26 ml (13 mmol) of DIEA were added. The mixture was boiled under reflux for 1 h and then cooled in an icebath. 1.47 g (6.82 mmol) of 4-cyanobenzylsulfonyl chloride and 1.19 ml (6.82 mmol) of DIEA were then added within the space of 30 min. The mixture was stirred for a further 15 min while being cooled with ice and, after that, for a further 3 h at room temperature. The solvent was removed in vacuo and the residue was dissolved in water (brought to pH 8.5-9 with 1 N NaOH); this solution was extracted 2 x with ether. After that, the aqueous phase was acidified with a 5% solution of KHSO₄ and extracted 3 x with ethyl acetate. The combined ethyl acetate phase was washed in each case 3 x with a 5% solution of KHSO₄ and a saturated solution of NaCl, and dried with Na₂SO₄. The solvent was removed in vacuo.

Yield: 1.4 g (4.11 mmol of solid), HPLC: 48.89% B

6d) 4-Cyanobenzylsulfonyl-dSer(tBu)-Gly-4-acetyloxamidinobenzylamide

1 g (2.94 mmol) of 4-cyanobenzylsulfonyl-dSer(tBu)-OH and 0.884 g (2.94 mmol) of H-Gly-4-acetyloxamidinobenzylamide x HCl (see Example 1d) were dissolved, while stirring and cooling with ice, in 15 ml of DMF, after which 1.53 g (2.94 mmol) of PyBop and 1.38 ml (7.94 mmol) of DIEA were added. After 30 min, the icebath was removed and the mixture was stirred at room temperature for a further 4 h. The DMF was evaporated off in vacuo and the residue which remained was dissolved in ethyl acetate; this solution was then washed, in each case 3 x, with 5% KHSO₄, NaCl-saturated water, a saturated solution of NaHCO₃ and, once again, with NaCl-saturated water, after which it was dried

using Na_2SO_4 . The solvent was removed in vacuo. The crude product was used for the next step in the synthesis without any further purification.

5 Yield: 1.4 g (2.386 mmol) of oil, HPLC: 46.05% B

6e) 4-Cyanobenzylsulfonyl-dSer(tBu)-Gly-4-amidinobenzylamide \times acetate

10 1 g (1.7 mmol) of 4-cyanobenzylsulfonyl-dSer(tBu)-Gly-4-acetyloxamidinobenzylamide was dissolved in 70 ml of 90% acetic acid, after which 150 mg of catalyst (10% Pd on active charcoal) were added and the mixture was hydrogenated with hydrogen for 5 h. The catalyst was
15 filtered off and the solvent was evaporated. The residue which remained was treated with toluene, after which the solvent was removed in vacuo. This procedure was repeated once again. The residue which remained was used directly for the next step in the reaction.

20 Yield: 0.85 g (1.44 mmol as the acetate salt) of solid HPLC: 37.55% B

Approx. 60 mg of this crude product were purified by
25 means of preparative HPLC.

MS: calculated, 528.2 (monoisotopic), found, 530.1
[M+H]⁺

30 6f) 4-Aminomethylbenzylsulfonyl-dSer(tBu)-Gly-4-amidinobenzylamide \times 2 TFA

200 mg of 4-cyanobenzylsulfonyl-dSer(tBu)-Gly-4-amidinobenzylamide \times acetate crude product were
35 dissolved in 50 ml of 90% acetic acid and 5 ml of 1 N HCl, after which 40 mg of catalyst (10% Pd on active charcoal) were added and the mixture was hydrogenated with hydrogen overnight at 40°C. The catalyst was filtered off and the solvent was evaporated in vacuo.

The residue which remained was purified by means of preparative reversed-phase HPLC.

Yield: 75 mg (as 2 × TFA salt) of solid HPLC: 26.05% B

MS: calculated, 532.25 (monoisotopic), found, 533.7 [M+H]⁺

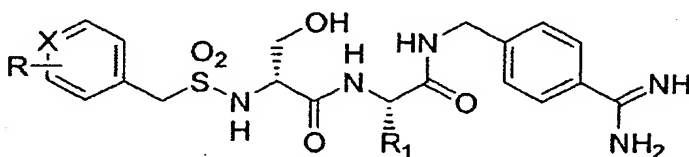
6g) 4-Aminomethylbenzylsulfonyl-dSer-Gly-4-amidino-
benzylamide × 2 TFA

0.2 ml of water and 1.8 ml of TFA were added to 25 mg (0.033 mmol) of 4-aminomethylbenzylsulfonyl-dSer(tBu)-Gly-4-amidiniobenzylamide × 2 TFA. The mixture was left at room temperature for 60 min and the solvent was evaporated off in vacuo. The residue was treated with approx. 10 ml of water and lyophilized.

Yield: 20 mg (of a faintly yellowish solid) HPLC: 15.4% B

MS: calculated, 476.18 (monoisotopic), found, 477.5 [M+H]⁺

Table 2: Inhibition constants (K_i in μM) and elimination (β phase) half-lives ($t_{1/2}$ in h) in rats, following intravenous administration at a rate of 1 mg/kg, for inhibitors possessing the general structure. The inhibition constants (K_i and $t_{1/2}$) for uPA were determined as described in Stürzebecher et al., (1997) J Med Chem Vol. 40, 3091-3099, while those for plasmin, trypsin and thrombin were determined in analogy therewith.

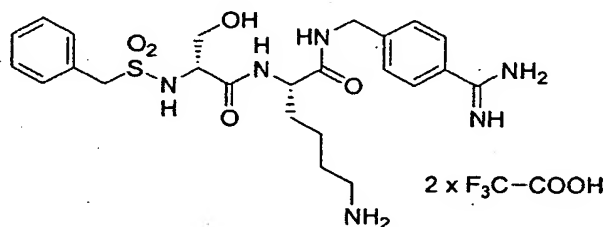


*n.d. = not determined

R	X	R1	K _i (μM)				t _{1/2} (h)
			uPA	plas-min	tryp-sin	throm-bin	
H	CH	H	0.036	11	0.15	13	0.29
3-COOMe	CH	H	0.12	28	0.29	42	n.d.*
3-COOH	CH	H	0.16	59	0.72	150	1.3
4-COOMe	CH	H	0.62	17	0.18	9.4	n.d.
4-COOH	CH	H	0.15	35	0.48	170	2.0
2-COOMe	CH	H	0.083	38	0.40	4.0	n.d.
2-COOH	CH	H	0.37	220	2.4	56	n.d.
4-COOH	CH	CH ₃	0.038	3.0	0.013	2.3	0.66
3-COOH	CH	CH ₃	0.030	4.7	0.021	8.3	0.42
4-CN	CH	CH	0.089	27	0.34	8.5	n.d.
4-(NH ₂ -CH ₂)	CH	H	0.12	7.4	0.28	8.0	n.d.
H	CH	CH ₂ -OH	0.025	0.75	0.022	14	0.50
H	CH	CH ₂ -O(Bzl)	0.028	0.27	0.0068	0.48	n.d.
H	CH	CH ₂ -NH ₂	0.036	0.81	0.021	0.78	0.40
H	CH	CH(OH)CH ₃	0.11	1.4	0.03	4.0	n.d.
H	CH	CH(OBzl)CH ₃	0.061	1.1	0.011	0.10	n.d.
3-COOH	CH	CH ₂ -OH	0.075	4.2	0.058	200	0.43
4-COOH	CH	CH ₂ -OH	0.23	6.2	0.10	120	0.43
4-COOMe	CH	CH ₂ -OH	0.23	0.96	0.020	4.2	n.d.
4-Cl	CH	H	0.032	32	0.35	7.9	n.d.
4-Me	CH	H	0.058	18	0.21	8.0	n.d.
4-F	CH	H	0.031	20	0.11	7.9	n.d.
3,4-di-Cl	CH	H	0.11	32	0.60	8.3	n.d.
H	N	H	0.10	37	0.41	1.6	n.d.

**Example 7: Benzylsulfonyl-dSer-Lys-4-amidinobenzylamide
× 2 TFA**

5



7a) Boc-Lys(Tfa)-4-Acetyloxamidinobenzylamide

5 g (14.61 mmol) of Boc-Lys(Tfa)-OH were dissolved in
5 100 ml of THF after which 1.767 ml (16.10 mmol) of NMM
and 1.899 ml (14.61 mmol) of IBCC were added at -15°C.
The mixture was stirred at -15°C for 10 min, after
which 3.74 g (15.33 mmol) of
4-(acetyloxamidino)benzylamine × HCl (prepared as
10 described in WO 01/96286 A1) and, once again, 1.767 ml
(16.10 mmol) of NMM were added. The mixture was stirred
at -15°C for a further hour and then at room
temperature overnight. The solvent was removed in vacuo
and the residue was taken up in ethyl acetate; this
15 solution was washed, in each case 3 x, with 5% KHSO₄,
NaCl-saturated water, a saturated solution of NaHCO₃
and, once again, with NaCl-saturated water, and dried
with Na₂SO₄. The solvent was removed in vacuo and the
product was crystallized from ethyl acetate.

20

Yield: 6.82 g (12.83 mmol) of white crystals, HPLC:
43.87% B

7b) H-Lys(Tfa)-4-Acetyloxamidinobenzylamide × HCl

25

5 g (9.41 mmol) of Boc-Lys(Tfa)-4-acetyloxamidino-
benzylamide were solubilized in a little glacial acetic
acid, after which 100 ml of 1 N HCl in glacial acetic
acid were added. After the mixture had stood at room
30 temperature for 45 min, the solvent was partially
evaporated off and the product was precipitated by
adding diethyl ether, filtered off with suction and
washed once again with diethyl ether. The product was
dried in vacuo.

35

Yield: 4.65 g (10.78 mmol) of a white solid, HPLC:
25.52% B

7c) Bzls-dSer(tBu)-Lys(Tfa)-4-Acetyloxamidinobenzylamide

1.93 g (6.107 mmol) of Bzls-dSer(tBu)-OH and 3 g
5 (6.412 mmol) of H-Lys(Tfa)-4-axcetyloxamidinobenzylamide x HCl were dissolved in 30 ml of acetonitrile, after which 3.337 g (6.412 mmol) of PyBop and 3.187 ml (18.32 mmol) of DIEA were added at 0°C. The mixture was stirred at 0°C for 30 min and then at room temperature
10 for a further 4 h. The solvent was removed in vacuo and the residue was taken up in ethyl acetate; this solution was washed, in each case 3 x, with 5% KHSO₄, NaCl-saturated water, a saturated solution of NaHCO₃ and, once again, with NaCl-saturated water, and then
15 dried with Na₂SO₄. The solvent was removed in vacuo. There then remained a slightly yellow, amorphous crude product, which was used directly for the next step in the synthesis without any further purification.

20 Yield: 5.88 g (crude product), HPLC: 52.93% B

7d) Bzls-dSer(tBu)-Lys(Tfa)-4-Amidinobenzylamide x acetate

25 5.88 g of Bzls-dSer(tBu)-Lys(Tfa)-4-(acetyloxamidino)-benzylamide (crude product) were dissolved in 150 ml of 90% acetic acid and 500 mg of catalyst (10% Pd/C) were added to this solution. The mixture was hydrogenated with hydrogen for 6 h at room temperature and under
30 standard pressure. The catalyst was then filtered off and the solvent was partially evaporated; the product was then precipitated by adding diethyl ether, filtered off with suction and washed once again with diethyl ether. The white, crystalline precipitate was dried in
35 vacuo.

Yield: 4.36 g (5.962 mmol), HPLC: 43.50% B.

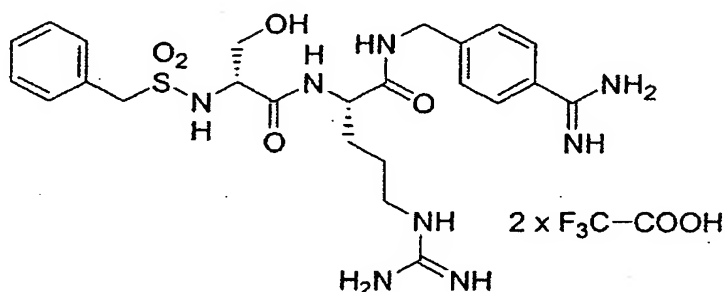
7e) Bzls-dSer-Lys-4-Amidinobenzylamide x 2 TFA

5 ml of a 1M aqueous solution of piperidine were added to 0.2 g of Bzls-dSer(tBu)-Lys(Tfa)-4-amidinobenzylamide x acetate crude product, while cooling with ice, and the mixture was stirred for 3 h. 45 ml of TFA were then added. After the mixture had been stirred at room temperature for 1 h, the solvent was evaporated off in vacuo and toluene was added to the residue; the solvent was then removed in vacuo once again. This procedure was repeated a further 2 x. The residue which remained was dried in vacuo and, without any further purification, was purified by means of preparative reversed-phase HPLC.

Yield: 65 mg, HPLC: 21.19% B

MS: calculated, 574.26 (monoisotopic), found, 574.3 [M+H]⁺

Example 8: Benzylsulfonyl-dSer-Arg-4-amidinobenzylamide x 2 TFA



8a) Boc-Arg(Boc)₂-4-Acetyloxamidinobenzylamide

0.5 g (1.05 mmol) of Boc-Arg(Boc)₂-OH were dissolved in 25 ml of THF, after which 122 µl (1.11 mmol) of NMM and 137 µl (1.05 mmol) of IBCC were added at -15°C. The mixture was stirred at -15°C for 10 min, after which 0.274 g (1.11 mmol) of 4-(acetyloxamidino)benzylamine x HCl (prepared as described in WO 01/96286 A2) and, once again, 122 µl (1.11 mmol) of NMM were added. The

mixture was stirred for a further hour at -15°C and overnight at room temperature. The solvent was removed in vacuo and the residue was taken up in ethyl acetate; this solution was then washed, in each case 3 x, with 5% KHSO_4 , NaCl-saturated water, a saturated solution of NaHCO_3 and, once again, with NaCl-saturated water, and dried with Na_2SO_4 . The solvent was removed in vacuo, with the product accruing as a white, amorphous substance.

10

Yield: 0.654 g (0.985 mmol), HPLC: 48.89% B

8b) H-Arg-4-Acetyloxamidinobenzylamide x HCl

15 0.65 g (0.979 mmol) of Boc-Arg(Boc)₂-4-acetyloxamidino-benzylamide was solubilized in a little glacial acetic acid and 100 ml of 1 N HCl in glacial acetic acid were then added. After the mixture had stood at room temperature for 45 min, the solvent was partially
20 evaporated off and the product was precipitated by adding diethyl ether, filtered off with suction and washed once again with diethyl ether. The product was dried in vacuo.

25 Yield: 0.459 g (0.971 mmol) of white solid, HPLC: 17.01% B

8c) Bzls-dSer(tBu)-Arg-4-(Acetyloxamidino)benzylamide

30 0.2 g (0.634 mmol) of Bzls-dSer(tBu)-OH and 0.3 g (0.634 mmol) of H-Arg-4-acetyloxamidinobenzylamide x HCl were dissolved in 30 ml of DMF after which 0.33 g (0.634 mmol) of PyBop and 331 μl (1.902 mmol) of DIEA were added at 0°C . The mixture was stirred for 30 min
35 at 0°C and for a further 4 h at room temperature. The solvent was removed in vacuo and the residue was taken up in ethyl acetate; this solution was then washed, in each case 2 x, with 5% KHSO_4 and NaCl-saturated water, and then dried with Na_2SO_4 . The solvent was removed in

vacuo. There then remained a slightly yellow oil which was used directly for the next step in the synthesis.

Yield: 0.724 g (oil), HPLC: 38.88% B

5

8d) Bzls-dSer(tBu)-Arg-4-Amidinobenzylamide × 2 acetate

0.724 g of Bzls-dSer(tBu)-Arg-4-acetyloxamidinobenzylamide (crude product) was dissolved in 30 ml of 90% acetic acid; 100 mg of catalyst (10% Pd/C) were then added to this solution. The mixture was hydrogenated with hydrogen for 6 h at room temperature and under standard pressure. The catalyst was then filtered off, after which the solvent was partially evaporated off and the product was precipitated by adding diethyl ether, filtered off with suction and washed once again with diethyl ether. The white, crystalline precipitate was dried in vacuo.

20 Yield: 0.367 g (0.508 mmol), HPLC: 31.66% B.

8e) Bzls-dSer-Arg-4-Amidinobenzylamide × 2 TFA

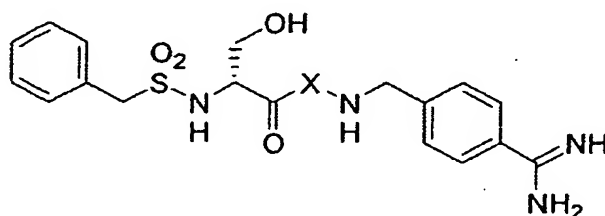
5 ml of 90% TFA were added to 140 mg (0.194 mmol) of benzylsulfonyl-dSer(tBu)-Gly-4-amidinobenzylamide × 2 AcOH. The mixture was left at room temperature for 60 min and the solvent was then partially evaporated off and the product was precipitated by adding diethyl ether, filtered off with suction and washed once again with diethyl ether. The white, crystalline precipitate was dried in vacuo and purified by means of preparative reversed-phase HPLC.

Yield: 74 mg (0.055 mmol) HPLC: 22.15% B

35

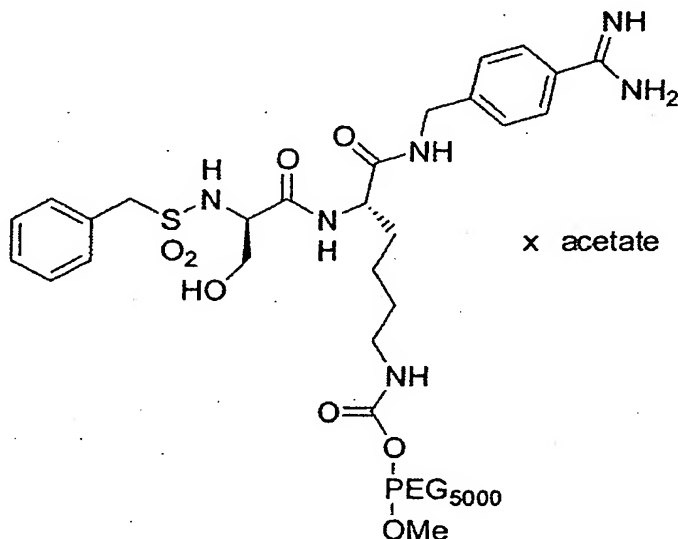
MS: calculated, 546.65 (monoisotopic), found, 547.34 [M+H]⁺

Table 3: Inhibition constants (K_i in μM) and elimination (β phase) half-lives ($t_{1/2}$ in h), following the intravenous administration of 1 mg/kg to rats, for inhibitors possessing the general structure. The inhibition constants (K_i and $t_{1/2}$) for uPA were determined as described in Stürzebecher et al., (1997) Vol. 40, 3091-3099, while those for plasmin, trypsin and thrombin were determined in analogy therewith.



X	K_i (μM)				$t_{1/2}$ (h)
	uPA	plasmin	trypsin	thrombin	
Lys	0.024	0.36	0.0068	4.3	0.7
Arg	0.0089	0.2	0.007	4.7	0.6

Example 9: Benzylsulfonyl-dSer-Lys(CO-O-PEG5000-OMe)-4-amidinobenzylamide x acetate



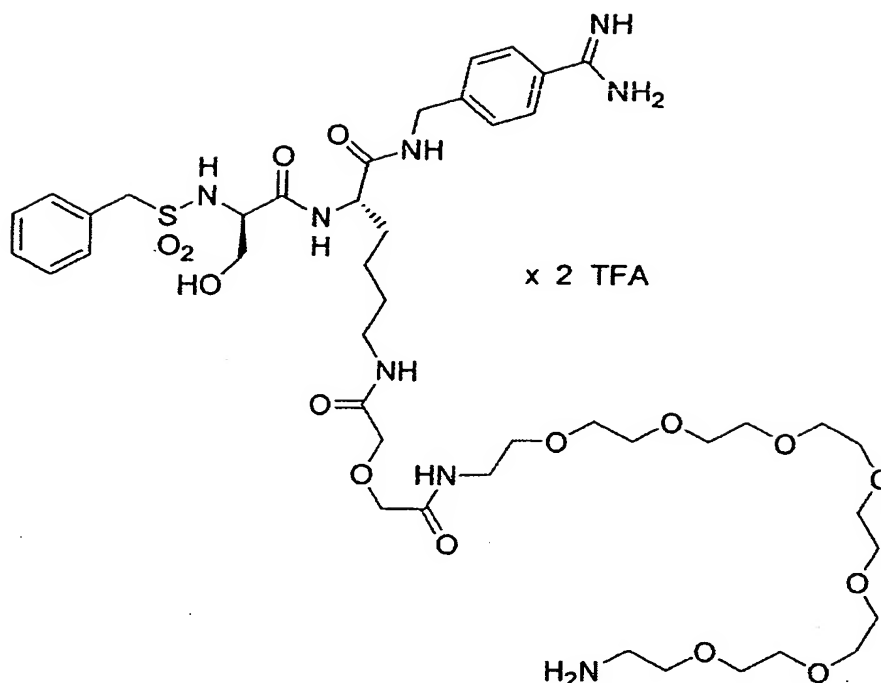
224 mg (0.3 mmol) of benzylsulfonyl-dSer-Lys-4-amidinobenzylamide x 2 TFA were dissolved in 20 ml of DMF,

after which 1 g (0.2 mmol) of methoxypolyethylene glycol p-nitrophenyl carbonate (molecular weight 5000 Da, Sigma) and 52 μ l (0.3 mmol) of DIEA were added at room temperature. After 1 h, a further 20 μ l of DIEA were added. After 4 h, the DMF was removed in vacuo and the residue was dissolved in a little methanol; a large volume of isopropanol was then added to this solution, which was then stored in ice. The product which had precipitated out was filtered off with suction and washed on the frit with an ample quantity of isopropanol and then with diethyl ether as well. The crude product (approx. 1 g) was dried in vacuo and purified using an ion exchanger. For this, the crude product was dissolved in water and the solution was loaded onto a column (5 cm \times 20 cm, Fractogel EMD COO-, equilibrated with water). The column was first of all washed with 1000 ml of water and, after that, the product was eluted using a 2 mM solution of ammonium acetate. The product-containing fractions (HPLC control, elution at 44.96% B) were pooled and the water was partially evaporated off. The product was lyophilized a total of 3 \times from water.

Yield: 590 mg, HPLC: 44.96% B

K _i (μ m)				t _{1/2} (h)
uPA	plasmin	trypsin	thrombin	
0.095	0.73	0.034	1.7	1.2

Example 10: BzIle-dSer-Lys(CO-CH₂-O-CH₂-CO-NH-CH₂-CH₂-Hexaethylene-glycol-CH₂-CH₂-NH₂)-4-amidinobenzylamide \times 2 TFA



0.392 g (approx. 0.478 mmol) of Bzls-dSer-Lys-4-amidinobenzylamide x 2 TFMSA and 280 mg (0.478 mmol) of
 5 O-(N-Boc-2-aminoethyl)-O'-(N-diglycolyl)-2-aminoethyl)-hexaethylene glycol (Novabiochem) were dissolved in 15 ml of DMF. 0.249 g (0.478 mmol) of PyBop and 250 μ l (1.434 mmol) of DIEA were added while cooling with ice. The mixture was stirred for 15 min while cooling with
 10 ice and for a further 4 h at room temperature. After that, the solvent was evaporated off in vacuo and 2 ml of water and 18 ml of TFA were added to the residue. The mixture was stirred at room temperature for 1 h and, after that, the solvent was removed in vacuo.
 15 Toluene was added to the residue and the solvent was again removed in vacuo. This procedure was repeated once again. The residue was solubilized in a little methanol and the product was precipitated by adding diethyl ether, filtered off with suction and purified
 20 by means of preparative HPLC.

Yield: 245 mg, HPLC: 26.87% B

MS: calculated, 984.48 (monoisotopic), found, 985.6
[M+H]⁺

K _i (μm)				t _{1/2} (h)
uPA	plasmin	trypsin	thrombin	
0.042	0.53	0.0047	1.4	0.88

5

Example 11: Benzylsulfonyl-dDap-Gly-4-Amba

The compound is synthesized using the standard methods
known to the skilled person. The inhibition constants
are as follows:

K _i (μm)				t _{1/2} (h)
uPA	plasmin	trypsin	thrombin	
0.18	9.6	0.18	10	n.d.

15

Example 12: Benzylsulfonyl-dSer-His-4-Amba

The compound is synthesized using the standard methods
known to the skilled person. The inhibition constants
are as follows:

K _i (μm)				t _{1/2} (h)
uPA	plasmin	trypsin	thrombin	
0.11	0.40	0.025	8.5	n.d.

25

Example 13: 4(HOOC-CH₂)Benzylsulfonyl-dSer-Gly-4-Amba

The compound is synthesized using the standard methods
known to the skilled person. The inhibition constants
are as follows:

K _i (μm)				t _{1/2} (h)
uPA	plasmin	trypsin	thrombin	
0.13	27	0.3	60	n.d.

Example 14: Inhibiting metastasis in an animal model

5 The influence of the inhibitor benzylsulfonyl-dSer-Ser-4-amidinobenzylamide on metastasis was investigated in female mice (strain CD1 nu/nu, approx. 25 g body weight, Charles River, Sulzfeld). 106 cells from a lacZ-labeled human fibrosarcoma cell line (HT1080 AN
10 PKZ12 K15-1, dissolved in 200 μl of PBS) were administered to the mice i.v. (Krüger et al., Cancer Metastasis Rev. 1998-99, 17, 285-294 and Krüger et al., Oncogene 1998, 16, 2419-2423). The mice in the treated group (n = 17) were given 2 i.p. doses (in each case
15 1.5 mg/kg) of the inhibitor daily from day -1 (one day before the tumor cell inoculation) through to the 21st day (a total of 23 days). The mice in the control group (n = 10) were correspondingly given 200 μl of pyrogen-free water containing 5% (v/v) ethanol. On day 22, the
20 mice were sacrificed and the lungs were fixed in 2% formalin and 0.2% glutaraldehyde; after that, the lungs were stained with X-Gal (5-Br-4-Cl-3-indolyl-β-D-galactoside) and the number of lung metastases was determined.

25 Result: The number of lung metastases in the group treated with the inhibitor benzylsulfonyl-dSer-Ser-4-amidinobenzylamide was reduced down to 4.6% as compared with the control group (100%).

30 Abbreviations employed:

Ac acetyl
Boc tert-butyloxycarbonyl
35 Bzl benzyl
Bzls benzylsulfonyl

	Dab	α,γ -diaminobutyric acid
	Dap	α,β -diaminopropionic acid
	DIEA	diisopropylethylamine
	DMF	N,N-dimethylformamide
5	dSer	D-serine
	IBCC	isobutyl chlorocarbonate
	Bu	iso-butyl
	i.v.	in vacuo
	n.d.	not determined
10	NMM	N-methylmorpholine
	PyBOP	benzotriazol-1-yl-N-oxytris(pyrrolidino)- phosphonium hexafluorophosphate
	TEA	triethylamine
	TFA	trifluoroacetic acid
15	Tfa	trifluoroacetyl
	TFMSA	trifluoromethanesulfonic acid
	THF	tetrahydrofuran